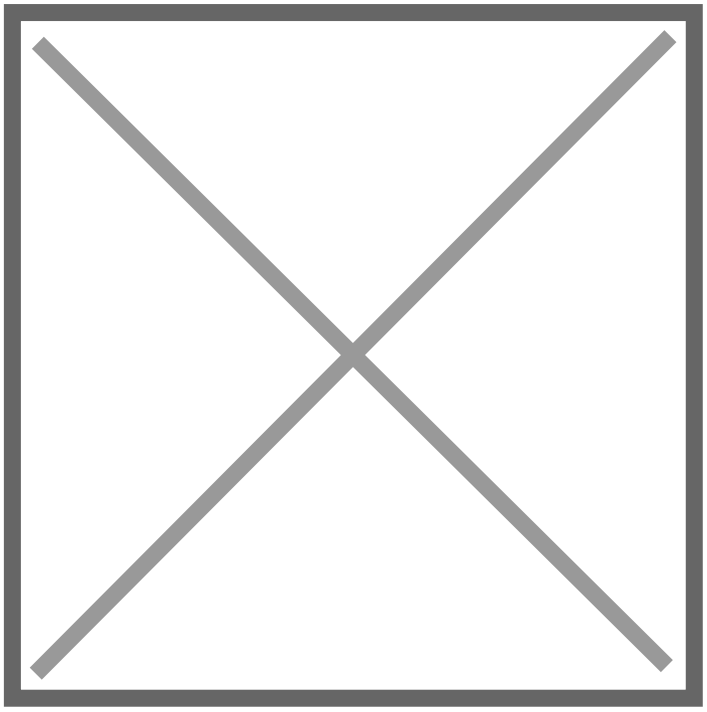
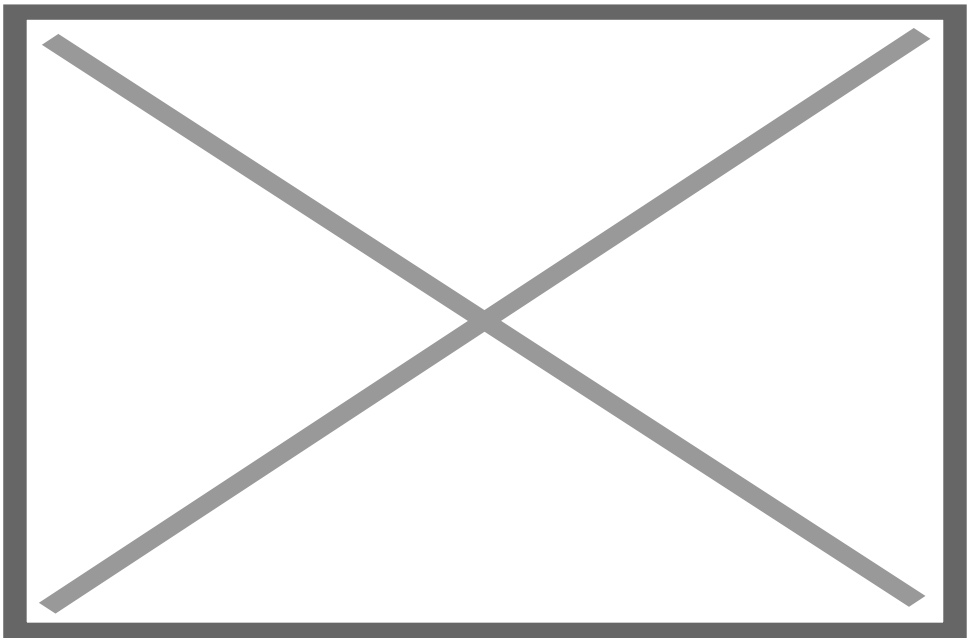
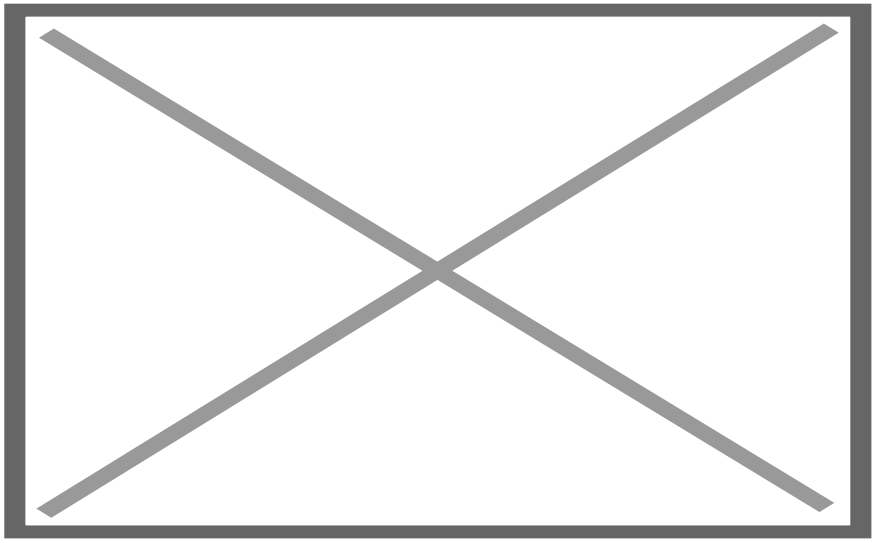
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Source: From a presentation by Peter Brazier, BIS Executive, Life Science, IBM Asia Pacific on "Pharma 2010: The Threshold of Innovation".